

PRODUCT DATA SHEET (REV20250529)

### PETG TRANSPARENT SHEET

Our PETG Transparent Sheet is a high-impact, clear sheet material that's exceptionally easy to fabricate and thermoform without pre-drying - resulting in faster cycle times and lower production costs. It provides high-definition detail in thermoforming and maintains excellent clarity during both hot and cold bending processes. It is ideal for point-of-sale and point-of-purchase displays.

This product is approved for food contact applications and comes in a range of clear and transparent colour options, including UV-protected variants and a frosted (satin) surface finish.

## KEY ADVANTAGES

- Easy to thermoform no pre-drying required
- Approved for direct food contact
- Excellent clarity and surface finish
- Over twice the impact strength of high-impact PMMA
- Good chemical resistance
- Versatile in both indoor and outdoor applications

#### TYPICAL APPLICATIONS

- Indoor & outdoor signage
- Shelving and display systems
- Food bins and dividers
- Thermoformed covers and panels
- Vending machine faces
- Medical and industrial equipment protection



#### **AVAILABLE DIMENSIONS**

Sizes: 1250 x 2050 mm, 2050 x 3050 mm

• Thickness range: 1,5 to 10 mm

• Colour: Clear or Transparent and Opal Colours

• Also available in UV Protected and Frosted variants.





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PROPERTY	VALUE	UNIT	STANDARD
PHYSICAL PROPERTIES			
Density	1,27	g/cm³	ISO 1183
Refractive index (20°C)	1.57	-	ISO 489
Moisture Absorption (24h, 23°C, 50% RH)	0,2	%	ISO 62
MECHANICAL PROPERTIES			
Tensile Strength (Yield / Break)	>45 / 55	MPa	ISO 527
Elongation (Yield / Break)	4 / 40	%	ISO 527
Elastic Modulus	>2200	N/mm²	ISO 527
Flexural Modulus	>2300	N/mm²	ISO 178
Charpy Unnotched Impact (+23°C)	NB	kJ/m²	ISO 179/1eU
Izod Notched Impact Strength (+23°C)	11,5	kJ/m²	ISO 180/1A
Izod Notched Impact Strength (-30°C)	4,4	kJ/m²	ISO 180/A
Rockwell Hardness	R115	-	ISO 2039-2
THERMAL PROPERTIES			
Coefficient of Linear Thermal Expansion (23-70°C)	51x10 <sup>-6</sup>	K <sup>1</sup>	ISO 11359-2
Heat Deflection Temp (HDT A - 1.80 Nmm²)	68	°C	ISO 75
Heat Deflection Temp (HDT B - 0.45 Nmm²)	72	°C	ISO 75
Thermal Conductivity	0.19	W/m.K	ISO 8302
ELECTRICAL PROPERTIES			
Volume Resistivity, Dry	1014	$\Omega.cm$	IEC 62631
Surface Resistivity, Dry	1015	Ω	IEC 62631
Dialectic Strength, Dry	30	kV/mm	IEC 60243
Dialectic Constant, Dry 1MHz	2,4		IEC 62631
Dissipation Factor (Tan), Dry 1MHz	0,02		IEC 62631