

PRODUCT DATA SHEET (REV20250527)

PC / POLYCARBONATE MULTIWALL X STRUCTURE 5-WALL SHEET

Extra-Stiff Multiwall Polycarbonate for Light-Weight, High-Performance Roofing and Cladding.

SRT Plastics Multiwall X Structure 5-Wall is an an advanced extruded multiwall polycarbonate sheet with a reinforced cross structure that enhances stiffness while maintaining high light transmission. Designed to reduce the number of required glazing bars, this solution enables cost-efficient installation, greater transparency, and excellent thermal insulation.

Backed by a 10-year limited warranty, this product is ideal for both architectural and agricultural environments.

KEY ADVANTAGES

- Enhanced stiffness enables wider spans with fewer support structures
- High light transmission in clear and tinted variants
- One or two-sided UV protection for long-lasting outdoor performance
- Excellent thermal insulation thanks to multiwall design
- · Lightweight for easy transport, cutting, and handling
- Fire classification B-s1, d0 according to EN 13501-1

TYPICAL APPLICATIONS

- Roofing, façades, and vertical cladding in construction projects
- Greenhouses, barns, and farm buildings requiring thermal control
- Skylights, conservatories, pool enclosures, and suspended ceilings
- Transport and commercial structures like stations and stadiums
- Protective packaging for lighting optics and fragile goods
- Translucent advertising panels and illuminated signage



AVAILABLE DIMENSIONS

- Available in 10, 16, 20 and 25mm
- Standard colours include clear, opal and bronze
- Available with one or two sided UV protection
- Custom colours available on request.
- Also available in Hammer Finish and Solar Control

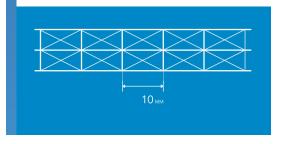




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PROPERTY				VAL	VALUE			UNIT		STANDARD		
PHYSICAL	PROPERTIES											
Density				1,2			g/cm³		IS0	ISO 1183		
Refractive index (20°C)				1.586			-		ISC	ISO 489		
Moisture Absorption (24h, 23°C, 50% RH)					0.15			%		ISO 62		
MECHANICAL PROPERTIES												
Tensile Strength (Yield / Break)					60 / 70			N/mm²		ISO 527		
Elongation (Yield / Break)					6 / 110			%		ISO 527		
Elastic Modulus					>2300			N/mm²		ISO 527		
Flexural Modulus				>2300			N/mm²			ISO 178		
							kJ/m²					
Impact Strength (charpy unnotched, -40°C)				NB						ISO 179/1eU		
Impact Strength (charpy notched, -30°C)				11		kJ/m²		ISO 179/1eA				
Izod Notched Impact (+23°C / -30°C)					65 / 10		kJ/m²		ISC	ISO 180/1A		
THERMAL PROPERTIES												
Coefficient of Linear Thermal Expansion (20-70°C)				65x10 ⁻⁶			K- ¹		ISO 11359-2			
Heat Deflection Temp (HDT A - 1.80 Nmm²)				132			°C		ISO 75			
Heat Deflection Temp (HDT B - 0.45 Nmm²)				142			°C		ISO 75			
Vicat Temperature VST/B 120				149			°C		ISO 306			
Vicat Temperature VST/B 50				148			°C		ISO 306			
Thermal Conductivity				0.20			W/m.K		ISO 8302			
THEITHAI C	Stradetivity			0.20			• • • • • • • • • • • • • • • • • • • •		100	0002		
Thickness	Rib Distance	Mass/Unit Area	U-Value		Width			Sta		ours	UV Sides	
				2100	1250		980	Clear	Opal	Bronze		
4mm	10mm	1500/1600/1700g/m²	2,5W/m2*K	√	1	1	✓	✓	1	✓	1(2) / 1(2) / 1(2)	
6mm	10mm	2400/2500/2600/m²	2,0m²*K	√	1	1	✓	✓	✓	✓	1(2) / 1(2) / 1(2)	
8mm	10mm	2800/3000g/m²	1,8m²*K	✓	✓	✓	✓	✓	1	✓	1(2) / 1(2)	
10mm	10mm	3200/3400g/m²	1,6m²*K	✓	✓	✓	✓	✓	✓	✓	1(2) / 1(2)	



The information contained within this datasheet is for guidance only.

The data is not exhaustive. All figures quoted are nominal. Any applications should be checked with SRT Plastics prior to use.